

規格 SPECIFICATIONS:

| 機型 MODEL | | | HO-460 | HO-560 | |
|------------------------|--------------|----------------------------------|-----------------------------------------------|---------------------------------------------------------------------------------------------------------------|-----------------------------|
| 項目 ITEMS | | | 800 (31.49") / 1100 (43.30") / 2,000 (78.74") | | |
| 功能 CAPACITY | 床面上最大工作直徑 | Swing over bed | m/m | φ 460 (18.11") | φ 560 (22") |
| | 鞍面上最大工作直徑 | Swing over cross slide | m/m | φ 280 (11") | φ 390 (15.35") |
| | 間隙上最大工作直徑 | Swing in gap | m/m | φ 620 (24.4") | φ 730 (28.74") |
| | 從面板算起之間隙長度 | Gap width in front of face plate | m/m | 200 (7.87") | 200(7.87") |
| | 兩心最大距離 | Distance between centers | m/m | 800 (31.49") / 1100 (43.30") / 2,000 (78.74") | |
| | 床面寬度 | Width of bed | m/m | 350 (13.77") | |
| | 車刀台最大移動距離 | Total travel of top slide | m/m | 150 (5.9") | |
| | 床腳下面至中心線高度 | Height of center from leg bottom | m/m | 1070 (42") | 1125 (44") |
| 主軸箱 HEADSTOCK | 主軸孔徑 | Spindle bore | m/m | φ 65 | φ 65 (2.55") / φ 80 (3.15") |
| | 主軸孔及中心針斜度 | Taper of spindle bore & center | M.T | MT NO.6 x NO.4 | |
| | 主軸鼻端 | Type of spindle nose | | A1 - 6 | A1 - 8 |
| | 主軸速度變換數 (段) | Number of spindle speeds | | 12 | |
| | 主軸迴轉數 | Range of spindle speeds | R.P.M | φ 65 - 30.45.65.100.140.200.290.420.600.850.1200.1800 φ 80 - 25.40.55.80.120.170.250.350.500.750.1050.1600 | |
| 螺紋及進給 THREAD & FEED | 押送量變換數 (段) | Number of feeds steps | | 36 | |
| | 押送範圍：縱 | Range of longitudinal feeds | m/m | 0.03 (0.01") ~ 0.85 (0.03") | |
| | 橫 | Range of cross feeds | | 縱押送之2/3 2/3 of longitudinal feeds | |
| | 導螺桿直徑及螺距 | Lead screw diameter and pitch | m/m | 外徑35、螺距4牙/吋或6 mm/牙 φ 35 (1-3/8"), 4 TPI or pitch 6 mm. | |
| | 英制 | Range of inch threads | | 2 ~ 72 (44 種changes) | |
| | 公制 | Range of metric pitches | m/m | 0.2 (0.008") ~ 14 (0.55") (39 種changes) | |
| 尾座 TAILSTOCK | 尾座心軸行程 | Total travel of tailstock quill | m/m | 175 (7") | |
| | 心軸 (直徑) | Tailstock quill diameter | m/m | φ 60 (2.36") | φ 60 (2.36") / φ 70 (2.76") |
| | 中心孔 (斜度) | Taper in tailstock quill | MT | NO.4 | |
| 馬達 MOTORS | 主軸馬達 | Spindle drive motor | HP | 7.5HP | |
| | 冷卻幫浦 | Coolant pump motor | HP | 1/8 | |
| 機械體積及重量 | 佔用空間 (長X寬X高) | Space required (L x W x H) | m/m | 2100/2400/3300x1050x1450 | 2100/2400/3300x1050x1500 |